



Panel Installation Instructions

For 18" Series PNR Models

Models: SCR1841BPNR | SCR1841BPNRADA

Your product is designed to accept custom overlay panels on the door frame.

Parts Included in PNR Kit:

- (1) Replacement top hinge
- (1) Replacement bottom hinge
- (2) Plastic bushing for panel
- (2) Washers

Panel/Frame Dimensions:

Exterior: 27 $\frac{5}{8}$ "H x 17 $\frac{3}{8}$ " W
Overlay panel thickness: $\frac{3}{4}$ " thick
Lock diameter (select models): $\frac{5}{8}$ "

Note: the stainless steel door trim is 1 $\frac{3}{4}$ " thick

Remove the door from the unit

1. Remove the door from its chassis by unscrewing the top and bottom hinges from the cabinet and door. Save all of the screws for Step 10

Attach the handle & panel

2. Attach your door handle to the panel using countersunk screws (not included).
3. Pull out the rubber gasket located around the inner door frame to access the eight screw holes from the inside of the door.
4. Place your custom panel over the door pane.
5. Hold the panel in place from the front, then use an appropriate screw to secure it to the door frame from the inside of the door.
6. Reinstall the gasket to its original position.

Reattach the door

7. You will have to drill a hole into the top and bottom of the custom panel in order to connect it to the new provided hinges. To do this, line the door up in its final position, using the new hinges as a guide to mark where you will be drilling the holes. Drill a hole through the top and bottom of the custom panel using a $2\frac{3}{64}$ " drill bit.
8. Insert the provided bushing into the top and bottom holes of the panel.
9. For models with a lock, drill a $\frac{5}{8}$ " minimum keyhole in the door frame as illustrated above.
10. You can now reinstall the door using the replacement hinges.

If you need help with your installation call our Customer Service facility at **800-932-4267 (Ext. 513)** between 9:00 AM and 5:00 PM ET or visit our website summitappliance.com/support at any time. We will do our best to answer your questions.

To order replacement parts, visit our website: summitapplianceparts.com