1) Remove Door from Chassis by removing Top and Bottom Hinges. Keep screws, discard hinges.

2) Attach customer supplied handle to Door Panel using countersunk screws.

3) Screw Door Panel to Frame.

4) Slide Frame over Refrigerator door and attach with 1 screw on each side, center of door.

5) Screw Bottom Pc to Door.

6) Attach Top Brace to Frame with 1 screw on side. Attach Bottom Brace in the same manner.

7) Drill a hole thru the Top and Bottom Frame using the Braces as a guide with a 5/32" drill bit. Install screws to finish attaching the Top and Bottom Braces securely to the Frame.

8) Drill a hole into the Door Panel from the top and bottom using the Braces as a guide with a 1/4" drill bit. Do not exceed 5/8". This is the hole that the door will pivot on.

9) Remount the door using the supplied Top and Bottom Hinges.